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Abstract of the Disclosure

An expandable tubular fabric formed by heat setting a plurality of thermoplastic yarns producing drawn thermoplastic yarns, arranging these yarns in an array and in juxtaposed positions and moving them in a first direction. Extruding at least one filament along a circular or other shaped path about the moving array of drawn yarns
10 and causing the extruded filament(s) to bond with the array of yarns. Finally, setting the extruded filament in bonded position with the array of yarns holding them in relative fixed positions and forming the fabric stable.

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